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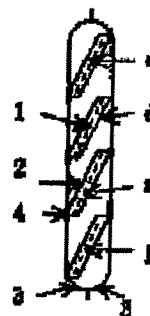
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APPLICANT : TORAY IND INC;

INVENTOR : SARUYAMA HIDEO;

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TITLE : BLADE PROTECTION MATERIAL AND
BLADE PROTECTION CLOTH



ABSTRACT : PROBLEM TO BE SOLVED: To provide a blade-protection material and a blade-protection cloth which are excellent in performing a movement, showing a superior wearing characteristic as well as a blade-protection feature by a method wherein a plurality of blade- protection plates composed of metallic plates or plastic plates are covered with a cloth.

SOLUTION: An inner bag 2 having a blade-protection plate (a) therein is sawn against a front cloth 3 at its upper part and sawn to a rear cloth 3' at its lower part. An inner bag having a next blade-protection plate (d) is sawn to a front surface cloth at a position higher than a rear surface cloth sewing part of the blade-protection plate (a) so as to attain a structure in which both blade-protection plates (a) and (d) are overlapped from each other. Presence of aeration holes in the blade-protection plates (a) and (b) may improve an aeration characteristic, the aeration holes prevent the extremity end of the blade from being moved forward and so the blade may hardly be entered into between the plates due to the overlapped state of the blade- protection plates (a) and (d). With such an arrangement as above, it is possible to attain a comfortable blade-protection cloth having a superior athletic characteristic and showing no fatigue even if it is put on continuously for a long period of time, and further a police man working outside a police station always exposed to dangerous state may always put on this cloth.

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